



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ISO 4954 C15GC

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

Group - Ferrous Mild Steel Alloys

Sub Group - ISO 4954 C15GC Carbon Steel Wire Rods for Cold Heading and Cold Forging

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.170	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 - 0.250		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	0.300 max.		
Copper	Cu %	0.300 max.		
Molybdenum	Mo %	0.100 max.		
Nickel	Ni %	0.300 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	550 max.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	56 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH 15K	JIS	Japan	Wire Rod and Forging
SWRCH15K	MS	Malaysia	Wire Rod and Forging
SWRCH15K	KS	Korea	Wire Rod and Forging
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS